

Driver and passenger side flares for all van types

Included in Flarespace box



Pair of Flares



Adhesive

Required tools, not included

- Gloves
- Plastic sheeting
- Painter's tape
- Drill
- Step drill bit
- Nibbler
- Belt sander
- Rustoleum primer
- Low-grit scotch-brite pad
- Mineral spirits
- Clean, dry, lint-free cloth
- Gaffer's tape
- Caulk gun
- Popsicle sticks
- Flashlight

FLARES INSTALL INSTRUCTIONS

See our install video using the QR code to the right or on your computer: <https://youtu.be/zpH1ewkO4fc>



Dry fit to check the overall fit – Make sure the glue flange touches the van surface all the way around. Line up the part with the top corner and the body line or slider door track at the bottom. Be sure to leave 1/16" gap at the top, the part cannot be pushed all the way into the radius. Do not rest flares on slider door track.

Line up the gap. There will be a small gap at the rear. This will match the top radius. Do not try and force the part into the radiused indentation. It will make the other three sides not line up.

Line up the front leading edge. Make sure the front leading edge lays flat against the van. Once the part is painted, do a second dry fit and run a piece of masking tape in front of the leading edge. This vertical line will be your mark when installing on the flares and will allow you to have even margins all the way around. Remember, once the adhesive is on the glue flange and you set the part on the van, there is only room for small adjustments.



Prep for cutting and metal shavings – Use plastic sheeting and painter's tape to cover interior and exterior cut sites to keep metal shavings out and prevent rust.



Cutting – Use step drill bit to cut an entry point for nibbler along OEM window stamp. Remove the window opening in rear quarter panel with nibbler by cutting along the OEM line.



Sand and prime – First, deburr the cut line with belt sander. Then prime the cut line with rustoleum to prevent rust.

5



Prepping the glue surface and removing any dirt or oils is crucial!

1. Scuff the glue surface on the van with a scotch-brite pad.
2. Clean flare glue flange with mineral spirits.
3. Dry completely with a clean, dry, lint free cloth.

6



Prepare gaffer's tape – Attach tape above window and move out of the way for flare install. See image to the left.

7



Adhesive – Check the expiration date on the supplied adhesive to ensure you're using it within its designed lifespan. Apply adhesive bead to inside edge of glue flange, leaving about 1/2" space to the outer edge.

8



Set the flare – Line up the top edge of the flares and your vertical tape mark then slowly set the flare into the indentation of the rear quarter panel, making sure you are lined up with the OEM radius top and bottom. **Do not push hard on the center of the flares but rather along the glue flange.** This will ensure an even distribution of the adhesive and a secure fit.

9



Clean excessive adhesive on flare or van immediately with clean rag soaked in minimal spirit.

10



Secure flare – Using the tape you prepped in step 6, secure flare as pictured above.

11



Sealing – Using the remaining adhesive, seal both driver and passenger side flare from the inside. You should have about a full tube left. Skipping this step can cause pin holes and water leaks!

12



30 Hours

Cure glue – Let the van sit inside for a minimum of 30 hours for the adhesive to cure. If you're in a colder environment, add a few hours for curing.

13



Water test your work – Using a garden hose (not pressure washer), spray water over the outside of and around the flare while another person inside the van checks for water leaks with a flashlight.