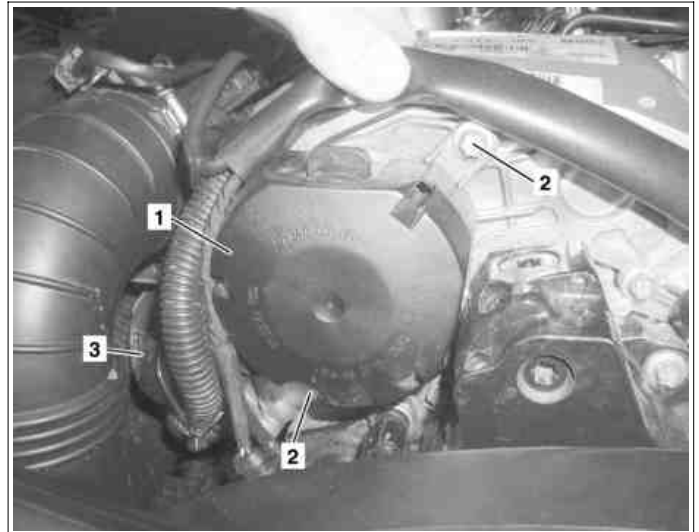


ENGINE 646.951 /961, 647.961, 648.961

- 1 Oil separator
- 2 Screw
- 3 Hose



P01.20-2071-11

	Remove/install		
1	Remove cylinder head cover trim	Engine 646, 647 Engine 648 Bolt, trim panel of cylinder head cover to cylinder head Bolt, cover to charge air manifold.	AR01.20-P-5014-02A AR01.20-P-5014-02C *BA01.20-P-1002-01G *BA01.20-P-1003-01G
2	Close off hose (3) to oil separator (1)		
3	Remove mounting screw (2) from oil separator (3)	Bolt for oil separator to front cover at cylinder head	*BA01.20-P-1009-01G
4	Detach oil separator (3) forwards	Installation: Install new gasket	
5	Install in the reverse order		

Crankcase ventilation, cylinder head cover

Number	Designation	Engine 646.951/961, 647.961	Engine 648
BA01.20-P-1002-01G	Bolt, cylinder head cover trim to cylinder head	Nm 9	9
BA01.20-P-1003-01G	Bolt, cover to charge air manifold.	Nm 9	9
BA01.20-P-1009-01G	Bolt, oil separator to front cover at cylinder head	Nm 12	12